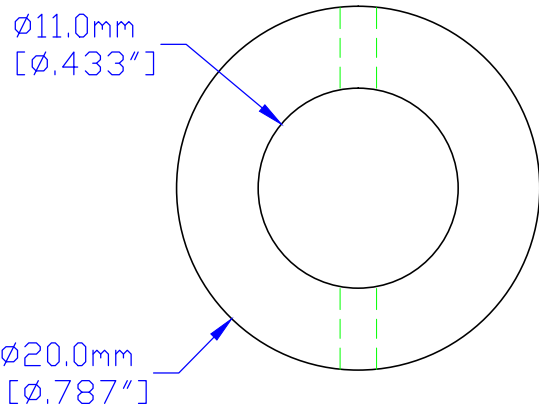


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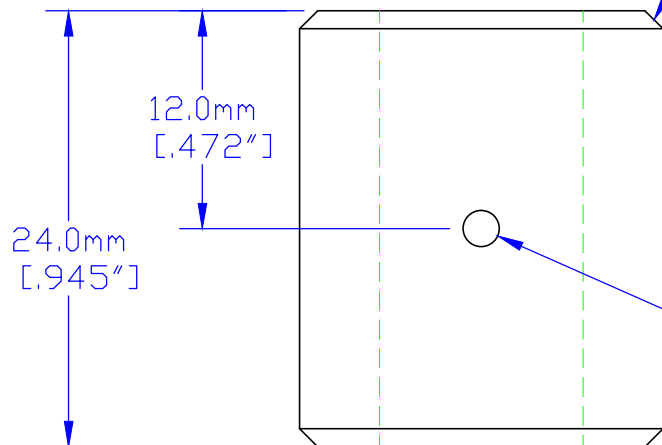
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

-101



Ø20.0mm
[Ø.787"]

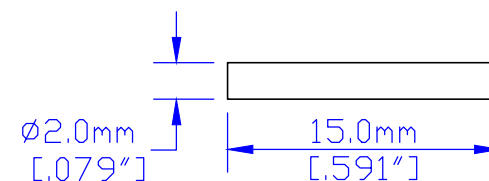
1mm CHAMFER X 2



Ø2.0mm
[Ø.079"]
THRU

-103

ROLL PIN



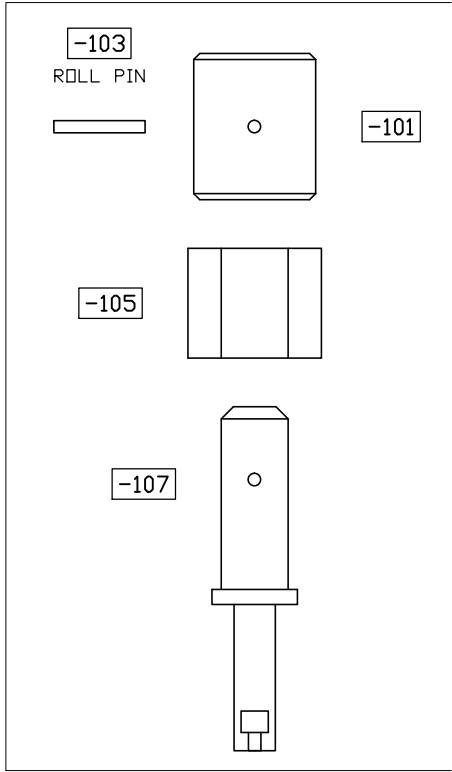
PART #	QTY	DESCRIPTION
-101	1	DELTRIN - ORANGE (WHITE OKAY) - Ø7/8" OD x 1"
-103	2	BUY OUT - ROLL PIN - Ø2mm x 15mm


USED ON MODEL
ARIEL

DRAWN BY: COLE
APPROVED
HEAT TREAT
FINISH SPEC
TOLERANCES ON: DECIMALS .XXX ± .010 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING

RED BARN MACHINE	
COVER	
DWG NO.	8816514000
SCALE NTS	DATE 12-18-02 SHEET 1 of 1

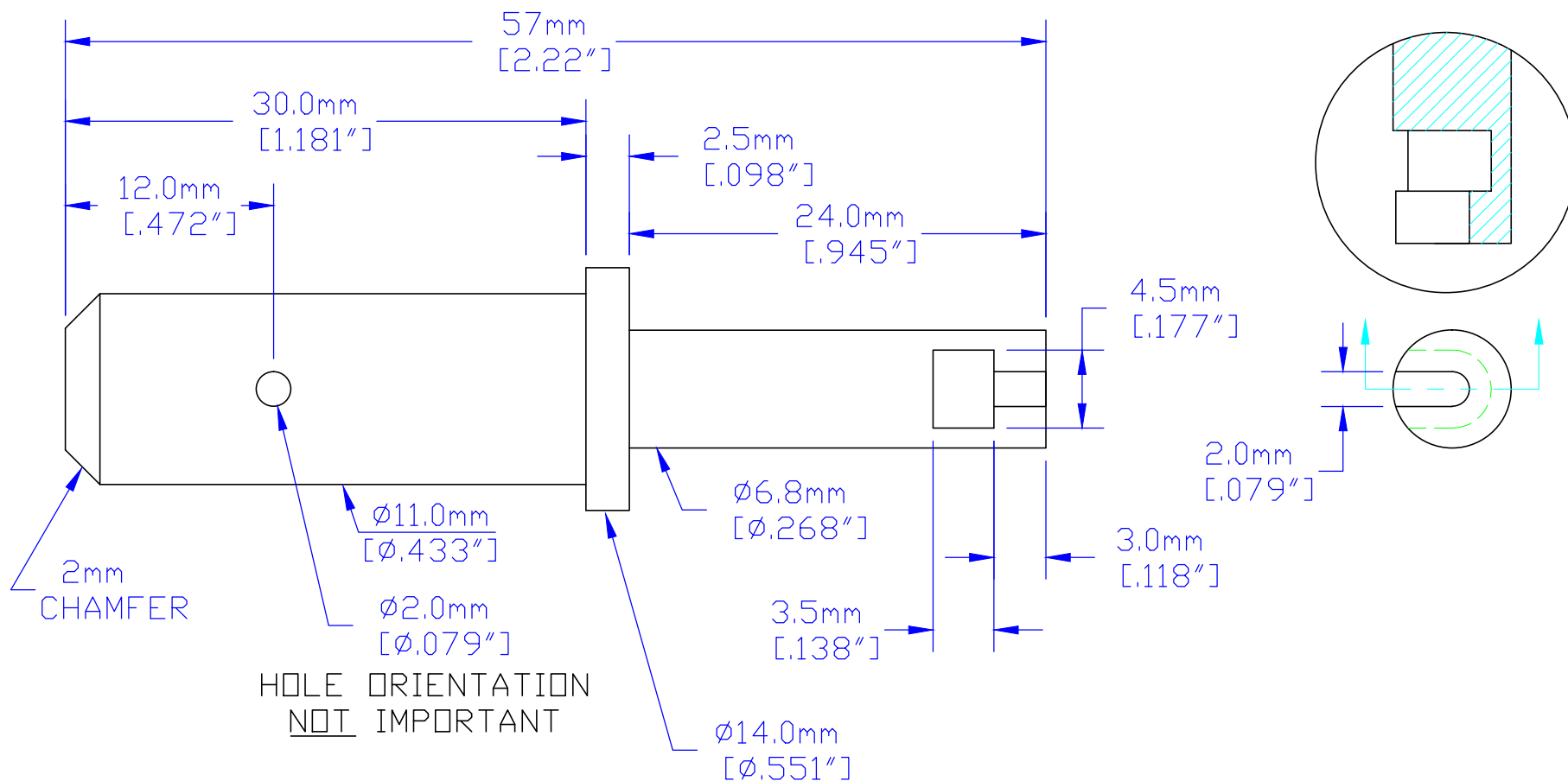
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



 RED BARN MACHINE			
TITLE "B" NUT			
DWG NO. 8816514000		R1	
SCALE NTS	DATE 1-15-03	SHEET 2 of 2	

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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



-107

DRAWN BY:	COLE
APPROVED	
HEAT TREAT	32-37 Rc
FINISH SPEC	BLACK OXIDE

RED BARN MACHINE

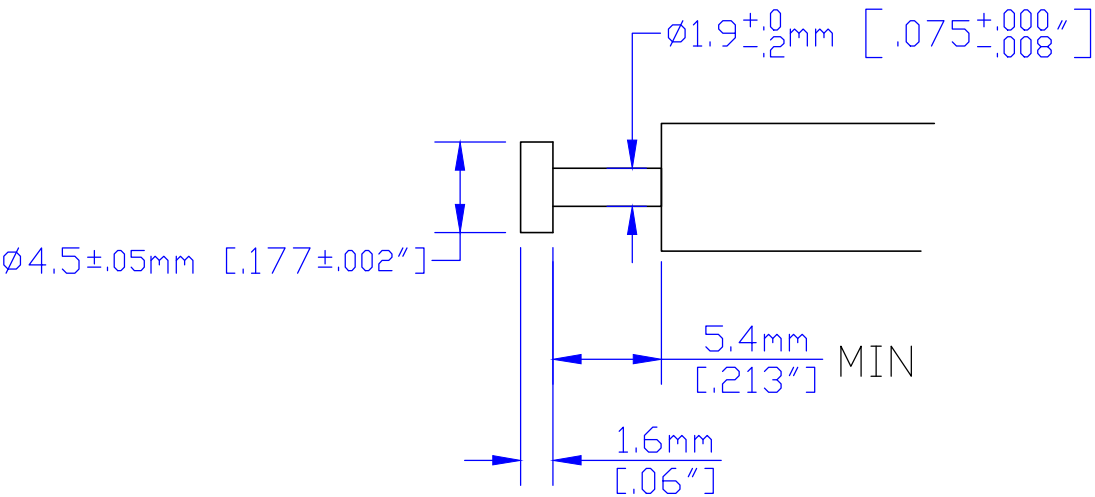
TOLERANCES ON:	
DECIMALS	XXX ± .010 FRACTIONS ± 1/32
XX ± .03 ANGLES ± 5°	
X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
.015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

TITLE	COVER
DWG NO.	8816514000
SCALE	NTS
DATE	2-19-03
SHEET	3 of 3

PART #	QTY	DESCRIPTION	USED ON MODEL
-107	1	41L40 - Ø5/8" x 2 1/4"	ARIEL

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

CUTTER GRINDING DETAIL



DRAWN BY: COLE	RB RED BARN MACHINE		
APPROVED	TITLE		
HEAT TREAT	CUTTER GRINDING DETAIL		
FINISH	DWG NO.		RI
SPEC	8816514000		
TOLERANCES ON: DECIMALS .XXX ± .010 FRACTIONS ± 1/32 .XX ± .03 ANGLES ±.5° .X ± .1	SCALE	NTS	DATE 2-22-03
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SHEET		4 of